

Beckry[®] Roll

Highly abrasion resistant coatings for Roller Shutters and Garage Doors

Beckry[®] Roll

a comprehensive range of coating systems



System Performances

Product Range and System Properties	Beckry® Roll	Beckry® Roll Plus	Beckry® Roll Premium	Beckry® Roll Premium Plus
Film Thickness	20-30 µm Top coat	5-7 µm Primer 20-22 µm Top coat	12-16 µm Base coat 14-16 µm Clear coat	12-16 µm Base coat 14-16 µm Clear coat VHD
Gloss 60°*	20-35 GU	20-35 GU	20-35 GU	20-25 GU
Surface Appearance	Colour dependent	Colour dependent	Constant	Constant
T-Bend ECCA Adhesion (EN 13523-7) Flexibility	0 T-0,5 T NPO* 0 T-1,0 T NC*	0 T NPO 0 T-0,5 T NC*	0 T NPO 0 T NC*	0 T NPO 0 T NC*
Taber Abrasion 500 rounds CS10-2 x0,5 kg 1000 rounds	10-20 mg* 25-40 mg*	10-20 mg* 25-40 mg*	5 mg 3-7 mg	2,3 mg 2-3 mg
QUVA 2000 H	GR 30-60%* ΔE < 3*	GR 30-60%* ΔE < 3*	GR > 60% ΔE < 3*	GR > 80% ΔE < 2*
QUV B 1000 H	GR 15-30%* ΔE < 8*	GR 15-30%* ΔE < 8*	GR 15-30%* ΔE < 8*	GR > 60% ΔE < 4*
Blocking Resistance	Good	Good	Good	Excellent
Corrosion Resistance	Good	Excellent	Excellent	Excellent
Chemical Resistance	Good**	Good**	Excellent	Excellent
Profile Marking Resistance	Good	Good	Excellent	Excellent

*Performance values depend on colour and substrate types. **For metallic colours in heavily polluted environments contact your nearest Beckers' site for recommendations.

ΔE = Colour Deviation
GR = Gloss Retention
GU = Gloss Unit
NC = No Cracks
NPO = No Pick Off
VHD = Very High Durability

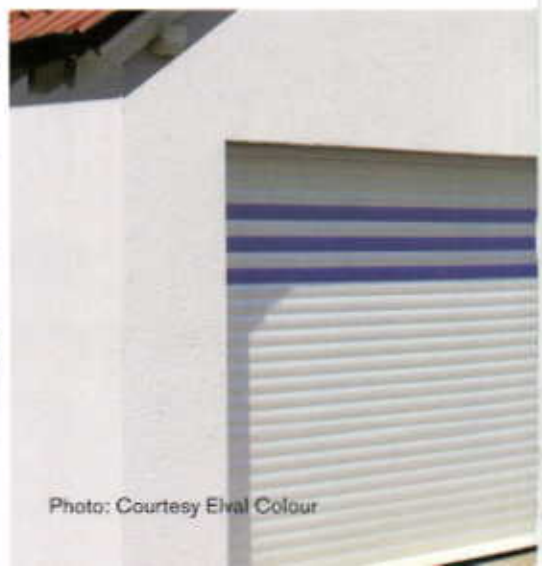
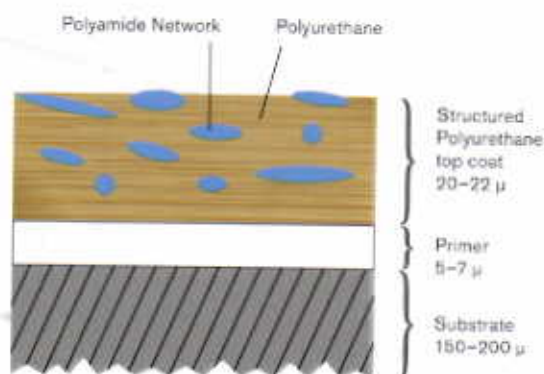


Photo: Courtesy Eival Colour

Beckry[®] Roll range: no-compromise abrasion resistance!

Beckry[®] Roll

One-coat system (top coat direct on substrate). One-coat finish, based on polyurethane chemistry modified with polyamide, for direct adhesion on aluminium substrate. Offers high abrasion resistance and good UV resistance.



Beckry[®] Roll Plus

Two-coat system (primer and top coat) with excellent outdoor resistance. Suitable both for galvanized steel and aluminium substrates, with corresponding primers.



Beckry[®] Roll Plus

Beckry[®] Roll Premium

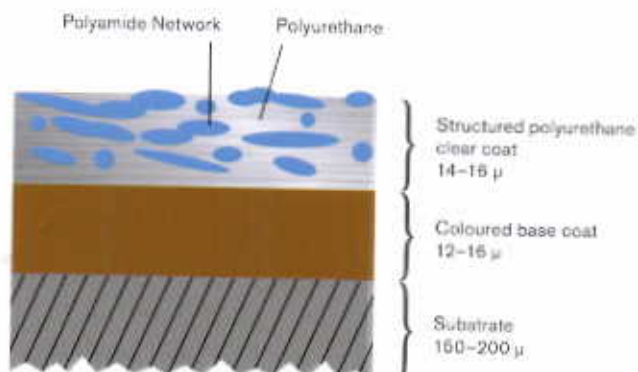
Two-coat system (base coat and clear coat) with high-end finish for roller shutters. Smooth base coat based on polyester or polyurethane chemistry for outstanding flexibility. High-end clear coat, based on polyurethane chemistry modified with polyamide



Beckry[®] Roll Premium Plus

Beckry[®] Roll Premium Plus

Two-coat system (base coat and clear coat) with high-end finish for roller shutters. Smooth base coat based on polyester or polyurethane chemistry for outstanding flexibility. Very high-end clear coat, based on polyurethane chemistry modified with polyamide. The system provides excellent blocking and abrasion resistance as well as exceptional durability.

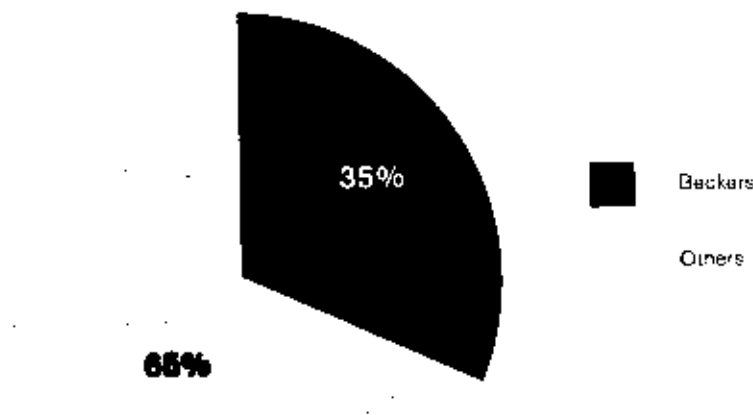


Beckers Group is a leading global supplier of coatings and the premier supplier of coil coatings in Europe. Beckers' international organization ensures global coordination and consistent product standards. We are flexible, innovative and cooperate closely with our customers.

Our high abrasion resistant Beckry® Roll coil coating systems are the ideal solution for roller shutters and garage doors. Featuring both mono-coat and multi-coat systems, the Beckry® Roll range includes special wood-effect finishes, thermo-reflective outdoor finishes and low emissivity indoor paints. The range also features specific primers and backers, as well as finishes for shutter boxes of aluminium and galvanized steel.

Roller shutters offer extra security, greater comfort and improved economy (energy-savings). The broad Beckry® Roll palette of colours enables architects and property developers to add an aesthetically pleasing dimension when designing residential and commercial buildings.

Roller shutter market share in Europe



*Over 100 000 tons of coated aluminium a year.

The Beckry® Roll range allows customers to design their own systems to meet specifications. Adhesion, flexibility, UV and abrasion resistance can be optimized by adjusting the number and quality of layers applied to the substrate.

Roller shutters contribute to sustainable living and thermal comfort by reducing heat loss and limiting heat build-up during warm weather.

Supplementary range

Beckry® Prim

Full range of chromate-free primers for galvanized steel and aluminium.

Beckry® Coat

Specific backers, clear or pigmented, for perfect foam adhesion and excellent profiling behaviour.

Beckry® Pol

Top coat range for boxes. High flexibility, smooth polyester, in same colour range as the roller shutters.

Beckry® Therm

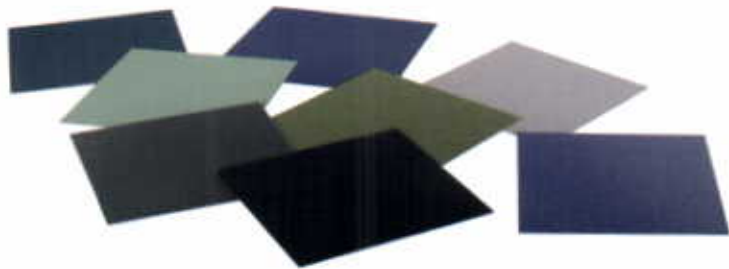
A range of special thermal-control coatings.

Beckry® Low-e

Low emissivity paint for interior use which functions as a thermal energy barrier coating. Significantly reduced heat transfer and improved thermal comfort.

Beckry® Ink

Aesthetically appealing special-effect finishes, such as wood grain or metallic, featuring a base coat and clear coat system.



**BECKERS GROUP
GLOBAL HEADQUARTER**

Wilh. Becker Holding GmbH
Kurfürstendamm 57
10707 Berlin, GERMANY
+49 30 770190710
hq@bmk-kurs-group.com

**BECKERS GROUP
REGIONAL HEAD OFFICES**

**Beckers Group Consumer
Design Finishes (CDF)**
Kurfürstendamm 57
10707 Berlin
Germany
+49 30 770190710
info-cdf@beckers-group.com

Beckers Group Europe & Africa
3 Rue des Roseaux Verts,
ZAC des Granges
42600 Montbrison, France
+33 477957066
info-en@beckers-group.com

Beckers Group Greater China
Becker Industrial Coatings
(Shanghai) Ltd
100 Jinngtan East Road,
Songjiang Industrial Zone
Shanghai 201600, China
+86 21 577 43 788
info-th@beckers-group.com

Beckers Group North America
Becker Specialty Corporation
2526 Delta Lane
Elk Grove Village
IL 60007, USA
+1 847 766 3555
info-beckerspecialty@
beckers-group.com

**Beckers Group South Asia
Pacific & Middle East**
Becker Industrial Coatings (M)
Sdn Bhd No. 3 & 5, Jalan Anggerik
Mokara 31/54 Section 31,
Kota Kemuning
40460 Shah Alam, Selangor
Malaysia
+60 3 61227 540
info-ma@beckers-group.com

BECKERS GROUP SITES:

Bangladesh
Berger Becker Bangladesh Ltd.
"Berger House"
House # 8, Road # 2 Sector # 3
Utara Mode Town
Dhaka 1230, Bangladesh
Tel: +880 2 895 3665
Fax: +88 02 895 1350
info-in@beckers-group.com

China
Beckers High Performance
Coatings (Tianjin) Ltd
32 Luyuan Road
Wuqing Economic & Technology
Development District
CN Tianjin 301700
Phone: +86 22 5962 2818
Fax: +86 22 5926 2820
info-ldfr@beckers-group.com

Becker Industrial Coatings
(Guangzhou) Ltd
No. 1 Xinghuang 5th Road
Yonghe Economic Zone
Guangzhou Economic &
Technology Development District
CN-Guangzhou 511356
Phone: +86 20 3222 1888
Fax: +86 20 3222 1883
info-ch@beckers-group.com

Becker Industrial Coatings
(Shanghai) Ltd
100 Jiangnan East Road,
Songjiang Industrial Zone
CN-Shanghai 201600
Phone: +86 21 577 43 788
Fax: +86 21 577 46 581
info-ch@beckers-group.com

France
Becker Industrie
40 rue du Champ de Mars
BP34
FR-42601 Montbrison Cedex
Phone: +33 4 77 96 70 50
Fax: +33 4 77 96 70 70
info-fr@beckers-group.com

Becker Industrie Feignies
2 Rue Edouard Foliens
ZI de la Longene, le Nord
FR-59750 Feignies
Phone: +33 3 27 39 08 11
Fax: +33 3 27 39 95 87
info-fr@beckers-group.com

Germany
Becker Industrial Coatings GmbH
Nerfer Str. 3
DE-41539 Dormagen
Phone: +49 2133 5010
Fax: +49 2133 50 12 89
info-ge@beckers-group.com

Great Britain
Becker Industrial Coatings Ltd
Goodlass Road, Speke
GB-Liverpool L24 9HJ
Phone: +44 151 448 10 10
Fax: +44 151 448 25 00
info-uk@beckers-group.com

India
Berger Becker Coatings Pvt. Ltd.
Plot No. 114
Pierre Industrial Estate
IN-Post Salgaon - Goa 403511
Phone: +91 832 2407
103/104/107
Fax: +91 832 2407 106
info-in@beckers-group.com

Italy
Beckers Industrial Coatings Italia
SpA
Via Grandi 1/A
IT-20090 Caleppio di Settala (MI)
Phone: +39 02 9509601
Fax: +39 02 95307292
info-it@beckers-group.com

Malaysia
Becker Industrial Coatings (M)
Sdn Bhd No. 3 & 5, Jalan Anggerik
Mokara 31/54, Section 31
Kota Kemuning
MY-40460 Shah Alam, Selangor
Phone: +603 61227 540
Fax: +603 51227 542
info-ma@beckers-group.com

Nigeria
Beckers Industrial Coatings Ltd.
Km 33 Lagos - Badagry Expressway
Agbara Lagos Nigeria
Phone: +234 703 373 5655
info-ng@beckers-group.com

Poland
Becker Farby Przemyslowe Sp. z o.o.
ul. Wilhelm Beckera 7
PL-33-110 Tarnow
Phone: +48 14 632 0200
Fax: +48 14 629 3322
info-pl@beckers-group.com

Russia
Becker Industrial Coatings AB
Branch Office
17 Kursavoy perelouk
RU-119034 Moscow
Phone: +7 495 695 16 45
Fax: +7 495 695 16 47
info-ru@beckers-group.com

South Africa
Becker Industrial Coatings (Pty) Ltd
105 Houtkop Road, Duncanville
PO Box 1306
ZA Vereeniging 1930
Phone: +27 16428 4011
Fax: +27 16428 2711
info-za@beckers-group.com

Sweden
Becker Industrial Coatings AB
Box 2041
SE-195 02 Mårata
Visiting address: Bröbyvägen 2
Phone: +46 8 590 790 00
Fax: +46 8 591 169 49
info-se@beckers-group.com

United Arab Emirates
Becker Industrial Coatings L.L.C.
P.O. Box 12795
Warehouse 2, 9 Al-Khour Port,
UAE-Ras Al Khaimah
Phone: +971 72 27 88 53
Fax: +971 72 27 88 53
info-uae@beckers-group.com

USA
Becker Specialty Corporation
2526 Delta Lane
US-Elk Grove Village
IL 60007
Phone: +1 847 766 3555
Fax: +1 847 766 3595
info-beckerspecialty@
beckers-group.com

Becker Specialty Corporation
15310 Arrow Blvd
US-Fontana, CA 92335
Phone: +1 909 356 1095
Fax: +1 909 356 0854
info-beckerspecialty@
beckers-group.com

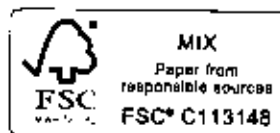
Vietnam
Becker Industrie Coatings
(Vietnam) Co. Ltd
No. 1B, Dong An Industrial Park
Thuan An District
VN-Binh Duong Province
Phone: +84 65 0376 8830
Fax: +84 65 0376 8705
info-vi@beckers-group.com

Beyond The Surface

www.beckers-group.com

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Just like the real thing

The thin layer mid-coat range creates a convincing faux wood grain finish, achieved by applying a monochrome design on a plain base coat. The range of colour combinations ensures considerable aesthetic freedom.

This wood-effect finish is a three-layer system.

Clear coat 14–16 μm

Beckry[®] Ink 1–3 μm

Base coat 12–16 μm

Line configurations

Beckry[®] Ink can be supplied for wet-on-wet application as well as traditional curing.

DFT = Dry Film Thickness
PMT = Paint Metal Temperature

Primer head/Layer 1:

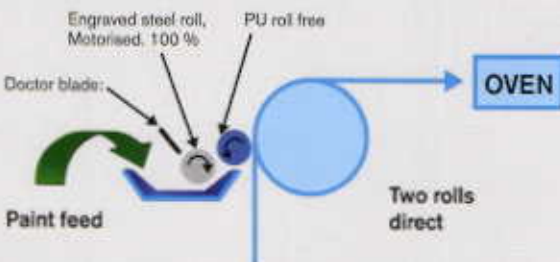
BASE COAT:
DFT 13–15 μm
PMT 224–232 °C



Two line runs

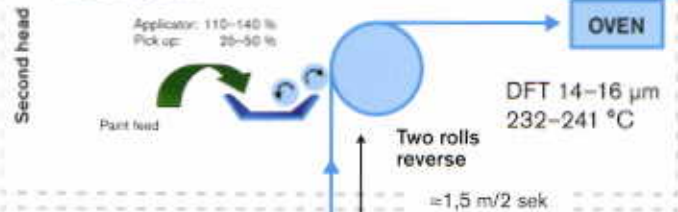
Primer head/Layer 2:

INK:
DFT not measurable, visual control
PMT 224–232 °C



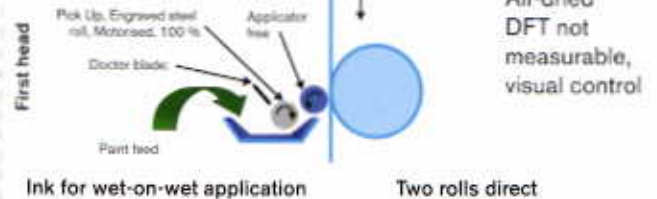
Top coat heads/ Layer 3:

CLEAR COAT



Layer 2:

INK



Top coat head/Layer 3:

CLEAR COAT:

DFT 14–16 μm
PMT 232–241 °C



Beckers is focused on developing sustainable coatings and processes - our vision is to become the most sustainable industrial coatings company in the world. Our business requires a foundation

of profound scientific knowledge to develop our products and we are collaborating with The Natural Step to support our strategic planning.

OUR FIVE GLOBAL SUSTAINABILITY FOCUS AREAS

Our business is about aesthetic and durable coatings, striving for a palette of colours that serves society in multiple functions. For the environment, we have developed our global sustainability palette - our focus areas to help ensure survival of the planet and of society:



THE NATURAL STEP'S FOUR SUSTAINABILITY PRINCIPLES
In a sustainable society, nature is not subject to systematically increasing...



... concentrations of substances extracted from the Earth's crust



... concentrations of substances produced by society



... degradation by physical means



And, in that society...
... people are not subject to conditions that systematically undermine their capacity to meet their needs.

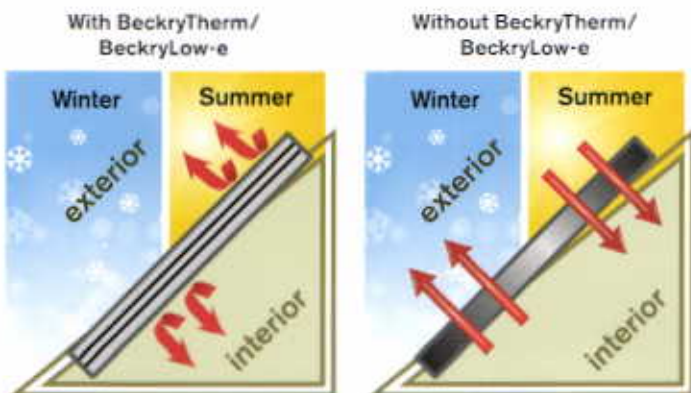
Beckry[®]Therm and Beckry[®]Low-e contribute to sustainability and economic gains

Beckry[®]Therm and Beckry[®]Low-e offer intelligent and modern roller shutter coatings options that contribute to sustainable living by reducing energy consumption.

increasing the durability of shutters and shutter boxes. Beckry[®]Therm also decreases the air conditioning requirement.

Beckry[®]Therm top coats for exterior use reduce heat absorption by shutters even when coated with dark colours, by selectively reflecting solar energy. By maintaining a lower surface temperature, Beckry[®]Therm reduces thermal stresses, thereby

Beckry[®]Low-e is low emissivity paint for interior use which acts as a thermal barrier. A roller shutter or garage door painted with Beckry[®]Low-e will offer a reduced level of thermal transfer (see *below*).



*In summer, most of the energy from the sun is reflected back, and only a small fraction of energy absorbed is then radiated into the room which considerably limits heat build up inside the buildings.
In winter, the BeckryLow-e coat reflects the heat inside, limiting heat loss.*

How BeckryLow-e works

